



ABATRON, INC.

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Material Safety Data Sheet

SECTION 1: Product Identification

Product Name: Abocure 8101-5

Product Code: 8101-5B

Product Class: Epoxy Curing Agent

Product Type: Epoxy curing paste/gel

Manufacturer/Supplier: Abatron Incorporated
5501 95th Ave., Kenosha WI, 53144
Phone: 262-653-2000

Telephone: For 24 Hour Emergency Assistance
Call CHEMTREC (800) 424-9300

SECTION 2: Hazard Identification

Emergency Overview: Opaque, Vaseline-like substance with a strong, sour odor. Warning! Material is harmful in contact with eyes and skin. Material is harmful if inhaled. Heated material may cause thermal burns.

Primary Routes of Entry: Eye and skin contact, breathing vapors.

Symptoms of Exposure

Eye Contact: Eye exposure leads to eye irritation, redness and tearing. Prolonged exposure may cause eye burns. Elevated temperatures may generate sufficient vapor levels to cause eye irritation.

Skin Contact: Material is harmful in contact with skin and can lead to redness, and dryness. Prolonged exposure may cause skin burns. Exposure is not likely to result in absorption in harmful amounts.

Inhalation: Vapors from material can be harmful to the mouth, nose, throat and upper respiratory tract.

Ingestion: Not expected to be harmful under normal conditions of use. Ingesting large amounts can lead to mouth and throat burns, and can be harmful to the esophagus and the stomach.

Effect of Over-exposure: Prolonged skin contact can lead to absorption causing central nervous system effects such as nausea and breathing difficulty. Exposure to large amounts of vapor may have similar effects on the central nervous system.

Chronic and Other Health Effects: None known. No listed carcinogens.

SECTION 3: Composition/Ingredient Information

Composition: Trade secret. Proprietary mercaptan curing agent. Material contains the following hazardous ingredients and amounts:

Tris-2,4,6-(dimethylaminomethyl)phenol >9.5%

SECTION 4: First-Aid Measures

Eye Contact: Immediately flush eyes with water for at least 15 minutes and check for and remove contacts. Hold eyelids apart to rinse entire eye surface. Get immediate medical attention. If physician is not available, continue washing for at least 30 minutes.

Skin Contact: Wipe off excess immediately and wash affected area with soap and water for at least 15 minutes. Remove contaminated clothing or shoes and seek medical attention if irritation persists. Continue washing if irritation persists and medical attention is unavailable.

Inhalation: If inhaled, remove victim to fresh air and consult medical personnel immediately. If person is not breathing or breathing is irregular, provide oxygen with the aid of trained personnel only. If unconscious, place in recovery position and seek medical attention immediately.

Ingestion: Wash out mouth with water and remove person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. Seek medical attention immediately. If unconscious, place in recovery position. Never give anything by mouth to an unconscious person.

SECTION 5: Fire-Fighting Measures

Flash Point: >419 °F (>215 °C)

Flammable Limits (STP In Air)

Method Used: ASTM D3278-96

LFL: Not Deter. **UEL:** Not Deter.

Extinguishing Media: Water fog, alcohol foam, CO₂, and dry chemicals.

Specific Hazards and Procedures: Remove all persons from the vicinity. Burning material may generate large amounts of noxious and toxic vapor. Combustion and/or decomposition products include carbon oxides, hydrogen sulfide, sulphur oxides, nitrogen oxides, and ammonia gas.

Specific Fire Fighting Equipment/Procedures: Firefighters should wear a Self Contained Breathing Apparatus and personal protective clothing. Do not allow run-off from fire fighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be properly disposed of.

SECTION 6: Accidental Release Measures

Personal Protective Measures: Provide adequate ventilation and avoid personnel contact with material. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Wear an appropriate respirator where ventilation is inadequate. Always wear suitable protective clothing, gloves and eye/face protection.

Clean Up/Disposal Method: Stop flow of material with sand or other inert material and move container from spill area. Absorb spill with an inert material, scrape up and place in appropriate waste disposal container. Flush contaminated area with hot water to remove residues. Do not dump waste into any sewers, on the ground or into any body of water. Avoid dispersal of spilled material and runoff. All disposal methods must be compliant with all Federal, State, and local laws and regulations.

SECTION 7: Handling and Storage

Precautions: Do not get in eyes, on skin or on clothing. Avoid any forms of ingestion. Do not breathe vapor, mist or spray. Use only with good ventilation or use suitable respiratory protection. Wear suitable protective clothing. Remove contaminated clothing and wash before reuse. Destroy contaminated leather. Wash thoroughly after handling. Do not eat or drink in areas where material is stored or in use. Wash hands and face before eating or drinking after using this product.

Storage Information: Store in tightly sealed, original container in a cool, dry place. Keep container sealed until use. Do not store near volatile chemicals.

SECTION 8: Exposure Controls/Personal Protection

Occupational Exposure Limits:

OSHA	PEL/TWA	None Available
ACGIH	TLV/TWA	None Available

Engineering Controls: Good general mechanical ventilation and local exhaust are recommended. If user operations generate vapor, process enclosures or local exhaust may be necessary.

Personal Protective Equipment

Respiratory: If local exhaust ventilation is inadequate, use a properly fitted, air-purifying mask suitable to the level of anticipated exposure.

Skin Protection: Wear protective clothing suitable to the conditions of use. Clean, body-covering clothing and protective gloves should be worn at all times when handling the product.

Eye Protection: Use properly fitted safety glasses. If vapor exposure causes eye discomfort, a full-face respirator may be necessary.

Other: Handle in accordance with good industrial hygiene and safety practice. Wash hands, forearms, and face thoroughly after using the material.

SECTION 9: Physical and Chemical Properties

Appearance and Odor: Opaque, Vaseline-like fluid

Odor Threshold: NA

Melting Point/Freezing Point: NA

Flash Point: >419 °F (>215 °C)

Flammability: NA

Vapor Pressure: NA

Specific Gravity: 1.0-1.15

Partition Coefficient: NA

Decomposition Temperature: NA

Odor: Faint, slightly sour smell

pH: NA

Boiling Point: NA

Evaporation Rate: NA

Explosive Limits: NA

Vapor Density (Air = 1): NA

Solubility: Slight

Auto-Ignition Temp.: NA

Viscosity: NA

SECTION 10: Stability and Reactivity

Stability: Stable under normal conditions. Prolonged excessive heat may cause partial degradation.

Incompatibility: Avoid strong acids or bases in bulk, and strong oxidizing agents. Material reacts with considerable heat release with some curing agents. Other materials to avoid include, organic acids, mineral acids, sodium hypochlorite and peroxides.

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, hydrogen sulfide, sulphur oxides, nitric acid, ammonia, and nitrogen oxides.

Hazardous Polymerization: Will not occur.

SECTION 11: Toxicological Information

Routes of Exposure: Skin contact, eye contact, vapor inhalation.

Primary Symptoms: Product causes moderate to severe eye and skin irritation. Prolonged exposure can cause dryness and cracking of the skin and eye burns. Material vapor can be irritating to the respiratory and digestive tracts, and may be harmful if swallowed or inhaled in large amounts.

Effects of Overexposure: Overexposure to vapors can cause dizziness, headaches and other central nervous system effects.

Acute Toxicity

Oral LD50 (Rat): > 2,076 mg/kg

Dermal LD50 (Rat): NA. Product contains <10% of material with dermal LD50: >1,242 mg/kg.

Carcinogenicity: This material is not listed or classified by the National Toxicology Program (NTP) Report on Carcinogens or the International Agency for Research on Cancer (IARC).

SECTION 12: Ecological Information

Ecotoxicity: Not determined

Persistence/Degradability: Not determined. Not expected to be readily biodegradable.

Bioaccumulation: Not determined

Mobility in Soil: Not determined.

Other Adverse Effects: No known significant effects or critical hazards.

SECTION 13: Disposal Considerations

Disposal considerations apply only to the product as shipped in its original container.

Waste Disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Avoid dispersal of material and runoff, and contact with soil, waterways, drains and sewers.

SECTION 14: Transportation Information**DOT/IATA:**

Proper Shipping Name:	Non-regulated
Hazardous Class:	Non-regulated
ID Number:	Non-regulated
Packing Group:	Non-regulated
Marine Pollutant:	No
Special Precautions:	None

SECTION 15: Regulatory Information

HCS Classification: Contains <10% of material classified by OSHA as Corrosive.

SARA 311/312 Class: Material contains one or more substances classified as acute health hazard.

TSCA Status: All materials are either included on or exempt from the TSCA Inventory of Chemical Substance. This product does not contain any components subject to TSCA 12(b) export notification.

Other Regulations: No other known classifications or regulations

SECTION 16: Other Information

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