



ABATRON, INC.

5501 – 95th Ave., Kenosha, WI 53144 U.S.A
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24 Hour Emergency No: (800) 424-9300

Safety Data Sheet

SECTION 1: Product Identification

Product Name: Aboweld 8708-2

Product Code: 8708-2A

Product Class: Filled epoxy compound

Product Type: Adhesive paste

Manufacturer/Supplier: Abatron Incorporated
5501 95th Ave., Kenosha WI, 53144
Phone: 262-653-2000

Telephone: For 24 Hour Emergency Assistance
Call CHEMTREC (800) 424-9300

SECTION 2: Hazard Identification

Emergency Overview: Warning! Irritant! Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May cause respiratory irritation. White thixotropic paste with almost no odor.



Primary Routes of Entry: Eye and skin contact, breathing vapors.

Symptoms of Exposure

Eye Contact: Contact causes serious eye irritation, redness and tearing. Elevated temperatures may generate sufficient vapor levels to cause eye irritation.

Skin Contact: Material is slightly irritating to skin and can lead to redness, dryness and increased skin sensitization. Exposure is not likely to result in absorption in harmful amounts.

Inhalation: Large amounts of vapor from heated material may cause upper respiratory tract irritation. Vapor irritation not likely a problem at room temperature.

Ingestion: Not harmful under normal conditions of use. Ingestion in large amounts may cause injury.

Effect of Over-exposure: Respiratory tract irritation and coughing. Pre-existing skin disorders may be aggravated by over-exposure.

Chronic and Other Health Effects: None known.

SECTION 3: Composition/Ingredient Information

Composition: Trade secret.

SECTION 4: First-Aid Measures

Eye Contact: Immediately flush eyes with water for at least 15 minutes and check for and remove contacts. Hold eyelids apart to rinse entire eye surface. Seek medical attention if irritation persists. Continue washing if medical attention is not immediately available.

Skin Contact: Wipe off excess immediately and wash affected area with soap and water. Remove contaminated clothing or shoes and seek medical attention if irritation persists. Continue washing if irritation persists.

Inhalation: If inhaled, remove victim to fresh air and consult medical personnel immediately. If person is not breathing or breathing is irregular, provide oxygen with the aid of trained personnel only. If unconscious, place in recovery position and seek medical attention immediately.

Ingestion: Wash out mouth with small amounts of water and remove person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. Seek medical attention immediately. If unconscious, place in recovery position. Never give anything by mouth to an unconscious person.

SECTION 5: Fire-Fighting Measures

Flash Point: >480 °F (>248°C)

Method Used: ASTM D92-96, TOC

Flammable Limits (STP In Air)

LFL: Not Deter. **UFL:** Not Deter.

Extinguishing Media: Water fog, foam, carbon dioxide, and dry chemical.

Specific Hazards and Procedures: Remove all persons from the vicinity. Burning material may generate large amounts of vapor and produce noxious and toxic fumes and gases.

Specific Fire Fighting Equipment: Firefighters should wear a Self-Contained Breathing Apparatus and personal protective clothing.

SECTION 6: Accidental Release Measures

Personal Protective Measures: Provide adequate ventilation and avoid all personnel contact. Wear adequate protective clothing. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Wear an appropriate respirator when ventilation is inadequate. Use appropriate safety equipment before taking any action.

Clean Up/Disposal Method: Remove container from spill area and scrape up material and place in appropriate waste disposal container. Remove residual resin with non-flammable solvent and flush contaminated area with hot water. Do not dump waste into any sewers, on the ground or into any body of water. Avoid dispersal of spilled material and runoff. All disposal methods must be compliant with all Federal, State, and local laws and regulations.

SECTION 7: Handling and Storage

Precautions: Do not get in eyes, on skin or on clothing. Avoid any forms of ingestion. Do not breathe vapor, mist or spray. Use only with good ventilation or use suitable respiratory protection. Wear suitable protective clothing. Remove contaminated clothing and wash before reuse. Destroy contaminated

leather. Wash thoroughly after handling. Do not eat or drink in areas where material is stored or in use. Wash hands and face before eating or drinking after using this product.

Storage Information: Store in tightly sealed, original container in a cool, dry place. Keep container sealed until use.

SECTION 8: Exposure Controls/Personal Protection

Occupational Exposure Limits:

OSHA	PEL/TWA	None Available
ACGIH	TLV/TWA	None Available

Engineering Controls: Good general mechanical ventilation and local exhaust are recommended. If user operations generate vapor, process enclosures or local exhaust may be necessary.

Personal Protective Equipment

Respiratory: If local exhaust ventilation is inadequate, use a properly fitted, air-purifying mask suitable to the level of anticipated exposure.

Skin Protection: Wear protective clothing suitable to the conditions of use. Clean, body-covering clothing and protective gloves should be worn at all times when handling the product.

Eye Protection: Use properly fitted safety glasses. If vapor exposure causes eye or respiratory tract discomfort, a full-face respirator may be necessary.

Other: Handle in accordance with good industrial hygiene and safety practice. Wash hands, forearms, and face thoroughly after using the material.

SECTION 9: Physical and Chemical Properties

Appearance: White thixotropic paste

Odor Threshold: NA

Melting Point/Freezing Point: NA

Flash Point: >480 °F (>248 °C)

Flammability: NA

Vapor Pressure: NA

Specific Gravity: 1.4-1.7

% Volatile by Vol: <0.1

Decomposition Temperature: NA

Odor: Almost no odor

pH: NA

Boiling Point: NA

Evaporation Rate: NA

Explosive Limits: NA

Vapor Density (Air = 1): NA

Solubility In Water: Negligible

Auto-Ignition Temp.: NA

Viscosity: >200,000cPs

SECTION 10: Stability and Reactivity

Stability: Stable under normal conditions. Prolonged excessive heat may cause partial degradation.

Incompatibility: Avoid contact with strong oxidizing materials, strong acids and strong bases.

Hazardous Decomposition Products: None under normal circumstances.

Hazardous Polymerization: Will not occur by itself, but masses of more than 3-5 lbs of product plus an amine may cause an irreversible reaction with considerable heat buildup.

SECTION 11: Toxicological Information

Routes of Exposure: Skin contact, eye contact, vapor inhalation.

Primary Symptoms: Product is a serious eye and mild skin irritant and contact may lead to skin sensitization. Prolonged exposure can cause dryness and cracking of the skin. Heated material vapor can be irritating to the respiratory tract, and material may be harmful if swallowed or inhaled in large amounts.

Effects of Overexposure: Overexposure to vapors can cause dizziness, headaches and other central nervous system effects.

Acute Toxicity

Oral LD50 (Rat): > 11.4 g/kg

Dermal LD50 (Rabbit): NA

Carcinogenicity: This material is not listed or classified by the National Toxicology Program (NTP) Report on Carcinogens or the International Agency for Research on Cancer (IARC).

SECTION 12: Ecological Information

Ecotoxicity: No data is available on the product itself.

Persistence/Degradability: No data available.

Bioaccumulation: No data is available on the product itself.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

SECTION 13: Disposal Considerations

Disposal considerations apply only to the product as shipped in its original container.

Waste Disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Avoid dispersal of material and runoff, and contact with soil, waterways, drains and sewers.

SECTION 14: Transportation Information

DOT/IATA:

Proper Shipping Name: Non-regulated

Hazardous Class: Non-regulated

ID Number: Non-regulated

Packing Group: Non-regulated

Marine Pollutant: No

Special Precautions: None

SECTION 15: Regulatory Information

HCS Classification: Irritating material, Sensitizing material

TSCA Status: All materials are either included on or exempt from the TSCA Inventory of Chemical Substance. This product does not contain any components subject to TSCA 12(b) export notification.

Other Regulations: This product contains no Extremely Hazardous Substances, EPCRA Sec 311, Appendix A and B, or chemicals listed in EPCRA Sec. 313, Table II.

SECTION 16: Other Information

Created: April 28, 1992

Last Updated: February 22, 2016

THE INFORMATION HEREIN IS GIVEN IN GOOD FAITH, BUT NO WARRANTY, EXPRESS OR IMPLIED, IS MADE.



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Safety Data Sheet

SECTION 1: Product Identification

Product Name: Abocure 8708-2

Product Code: 8708-2B

Product Class: Formulated epoxy curing agent

Product Type: Curing agent paste

Manufacturer/Supplier: Abatron Incorporated
5501 95th Ave., Kenosha WI, 53144
Phone: 262-653-2000

Telephone: For 24 Hour Emergency Assistance
Call CHEMTREC (800) 424-9300

SECTION 2: Hazard Identification

Emergency Overview: Danger! Corrosive! Irritant! Causes severe skin burns and eye damage. Harmful if swallowed. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life. White thixotropic paste with light ammonia smell.



Primary Routes of Entry: Eye and skin contact, breathing vapors.

Symptoms of Exposure

Eye Contact: Causes eye damage. Avoid contact with eyes. Elevated temperatures may generate sufficient vapor levels to cause eye irritation.

Skin Contact: Harmful: danger of serious damage to health by prolonged exposure in contact with skin. Irritating to skin. May cause sensitization by skin contact. Avoid contact with skin.

Inhalation: Not likely to be an inhalation hazard.

Ingestion: Harmful: danger of serious damage to health by prolonged exposure if swallowed. May cause irritation of the digestive tract. Do not ingest.

Effect of Over-exposure: Pre-existing skin and respiratory disorders may be aggravated by over-exposure. Ingestion can lead to stomach pains.

Chronic and Other Health Effects: Ingestion can lead to stomach pain. Skin disorders and allergies (such as rash, irritation, or corrosion). Suspected of damaging fertility or the unborn child.

SECTION 3: Composition/Ingredient Information

Composition: Trade secret.

SECTION 4: First-Aid Measures

Eye Contact: Immediately flush eyes with water for at least 15 minutes and check for and remove contacts. Hold eyelids apart to rinse entire eye surface. Seek medical attention. Continue washing if medical attention is not immediately available. Call a physician or Poison Control Centre immediately.

Skin Contact: Wipe off excess immediately and wash affected area with soap and water. Remove contaminated clothing or shoes and seek medical attention. Continue washing if irritation persists. Call a physician or Poison Control Centre immediately.

Inhalation: If inhaled, remove victim to fresh air and consult medical personnel immediately. If person is not breathing or breathing is irregular, provide oxygen with the aid of trained personnel only. If unconscious, place in recovery position and seek medical attention immediately. Call a physician or Poison Control Centre immediately.

Ingestion: Wash out mouth with small amounts of water and remove person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. Seek medical attention immediately. If unconscious, place in recovery position. Never give anything by mouth to an unconscious person. Call a physician or Poison Control Centre immediately.

SECTION 5: Fire-Fighting Measures

Flash Point: >450 °F (>232 °C)

Method Used: ASTM D92-96, TOC

Flammable Limits (STP In Air)

LFL: Not Deter.

UFL: Not Deter.

Extinguishing Media: Alcohol-resistant foam, CO₂, and dry chemicals.

Specific Hazards and Procedures: Remove all persons from the vicinity. Burning material may generate large amounts of vapor and produce noxious and toxic fumes and gases.

Specific Fire Fighting Equipment: Firefighters should wear a Self-Contained Breathing Apparatus and personal protective clothing.

SECTION 6: Accidental Release Measures

Personal Protective Measures: Provide adequate ventilation and avoid all personnel contact. Wear suitable protective clothing. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Wear an appropriate respirator when ventilation is inadequate. Use appropriate safety equipment before taking any action.

Clean Up/Disposal Method: Remove container from spill area and scrape up material and place in appropriate waste disposal container. Remove residual resin with non-flammable solvent and flush contaminated area with hot water. Do not dump waste into any sewers, on the ground or into any body of water. Avoid dispersal of spilled material and runoff. All disposal methods must be compliant with all Federal, State, and local laws and regulations.

SECTION 7: Handling and Storage

Precautions: Do not get in eyes, on skin or on clothing. Avoid any forms of ingestion. Do not breathe vapor, mist or spray. Use only with good ventilation or use suitable respiratory protection. Wear suitable protective clothing. Remove contaminated clothing and wash before reuse. Destroy contaminated leather. Wash thoroughly after handling. Do not eat or drink in areas where material is stored or in use. Wash hands and face before eating or drinking after using this product.

Storage Information: Store in tightly sealed, original container in a cool, dry place. Keep container sealed until use.

SECTION 8: Exposure Controls/Personal Protection

Occupational Exposure Limits:

OSHA	PEL/TWA	None Available
ACGIH	TLV/TWA	None Available

Engineering Controls: Good general mechanical ventilation and local exhaust are recommended. If user operations generate vapor, process enclosures or local exhaust may be necessary.

Personal Protective Equipment

Respiratory: If local exhaust ventilation is inadequate, use a properly fitted, air-purifying mask suitable to the level of anticipated exposure.

Skin Protection: Wear protective clothing suitable to the conditions of use. Clean, body-covering clothing and protective gloves should be worn at all times when handling the product.

Eye Protection: Use properly fitted safety glasses. If vapor exposure causes eye or respiratory tract discomfort, a full-face respirator may be necessary.

Other: Handle in accordance with good industrial hygiene and safety practice. Wash hands, forearms, and face thoroughly after using the material.

SECTION 9: Physical and Chemical Properties

Appearance: White thixotropic paste

Odor Threshold: NA

Melting Point/Freezing Point: NA

Flash Point: >450 °F (>232 °C)

Flammability: NA

Vapor Pressure: NA

Specific Gravity: 1.3-1.6

% Volatile by Vol: < 0.1

Decomposition Temperature: NA

Odor: Light ammonia odor

pH: NA

Boiling Point: NA

Evaporation Rate: NA

Explosive Limits: NA

Vapor Density (Air = 1): NA

Solubility In Water: Negligible

Auto-Ignition Temp.: NA

Viscosity: >200,000cPs

SECTION 10: Stability and Reactivity

Stability: Stable under normal conditions. Prolonged excessive heat may cause partial degradation.

Incompatibility: Strong acids & oxidizing materials.

Hazardous Decomposition Products: None under normal conditions.

Hazardous Polymerization: Will not occur by itself, but masses of more than 3-5 lbs of product plus an epoxy resin may cause an irreversible reaction with considerable heat buildup.

SECTION 11: Toxicological Information

Routes of Exposure: Skin contact, eye contact, vapor inhalation.

Effects of Overexposure: Ingestion can lead to stomach pain. Skin disorders and allergies (such as rash, irritation, or corrosion).

Acute Toxicity

Oral LD50 (Rat): NA

Dermal LD50 (Rabbit): NA

SECTION 12: Ecological Information

Ecotoxicity: No data is available on the product itself.

Persistence/Degradability: No data available.

Bioaccumulation: No data is available on the product itself.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

SECTION 13: Disposal Considerations

Disposal considerations apply only to the product as shipped in its original container.

Waste Disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Avoid dispersal of material and runoff, and contact with soil, waterways, drains and sewers.

SECTION 14: Transportation Information

DOT/IATA:

Proper Shipping Name:	Alkylphenols, liquid, n.o.s. [(including C2-C12 homologues)] (Para-Nonylphenol)
Hazardous Class:	8
ID Number:	UN3145
Packing Group:	III
Marine Pollutant:	Yes
Special Precautions:	None

SECTION 15: Regulatory Information

TSCA Status: All materials are either included on or exempt from the TSCA Inventory of Chemical Substance. This product does not contain any components subject to TSCA 12(b) export notification.

Other Regulations:

Sara 313:

4-NonylPhenol, Branched

CAS#: 84852-15-3

<30%

California Proposition 65: None

SECTION 16: Other Information

Created: April 28, 1992

Last Updated: February 23, 2016

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