



ABATRON, INC.

5501 – 95th Ave., Kenosha, WI 53144 U.S.A
(262) 653-2000 Fax (262) 653-2019
www.abatron.com e-mail: info@abatron.com
24 Hour Emergency No: (800) 424-9300

Safety Data Sheet

SECTION 1: Product Identification

Product Name: Abothane 8901-4

Product Code: 8901-4A

Product Description: Liquid resin

Manufacturer/Supplier: Abatron Incorporated
5501 95th Ave., Kenosha WI, 53144
Phone: 262-653-2000

Telephone: For 24 Hour Emergency Assistance
Call CHEMTREC (800) 424-9300

SECTION 2: Hazard Identification

Emergency Overview: Danger! Flammable liquid and vapor. Harmful if inhaled or swallowed. Causes eye irritation. May cause skin and respiratory tract irritation. May cause central nervous system effects. May be fatal if inhaled. May cause damage to liver and kidney.



Primary Routes of Entry: Eye and skin contact, breathing vapors.

Symptoms of Exposure

Eye Contact: Contact may cause eye irritation, redness and tearing. Elevated temperatures may generate sufficient vapor levels to cause eye irritation.

Skin Contact: Material may irritate skin and can lead to redness, dryness and increased skin sensitization. Exposure is not likely to result in absorption in harmful amounts.

Inhalation: May be fatal if inhaled. Large amounts of vapor from heated material may cause upper respiratory tract irritation. Vapor irritation not likely a problem at room temperature.

Ingestion: Ingestion in large amounts may cause injury.

Effect of Over-exposure: Repeated or prolonged exposure may result in damage to liver and kidney.

Chronic and Other Health Effects: Chronic lung toxicity.

SECTION 3: Composition/Ingredient Information

Composition: Trade secret.

SECTION 4: First-Aid Measures

Eye Contact: Immediately flush eyes with water for at least 15 minutes and check for and remove contacts. Hold eyelids apart to rinse entire eye surface. Seek medical attention immediately. Continue washing if medical attention is not immediately available.

Skin Contact: Wipe off excess immediately and wash affected area with soap and water. Remove contaminated clothing or shoes and seek medical attention immediately. Continue washing if irritation persists.

Inhalation: If inhaled, remove victim to fresh air and consult medical personnel immediately. If person is not breathing or breathing is irregular, provide oxygen with the aid of trained personnel only. If unconscious, place in recovery position and seek medical attention immediately.

Ingestion: Wash out mouth with small amounts of water and remove person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. Seek medical attention immediately. If unconscious, place in recovery position. Never give anything by mouth to an unconscious person.

SECTION 5: Fire-Fighting Measures

Flash Point: 78 °F (25.56 °C)

Method Used: ASTM D3278-96

Flammable Limits (STP In Air)

LFL: Not Deter. **UFL:** Not Deter.

Extinguishing Media: Alcohol-resistant foam, CO₂, and dry chemicals.

Specific Hazards and Procedures: Remove all persons from the vicinity. Burning material may generate large amounts of vapor and produce noxious and toxic fumes and gases.

Specific Fire Fighting Equipment: Firefighters should wear a Self-Contained Breathing Apparatus and personal protective clothing.

SECTION 6: Accidental Release Measures

Personal Protective Measures: Provide adequate ventilation and avoid all personnel contact. Wear adequate protective clothing. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Wear an appropriate respirator when ventilation is inadequate. Use appropriate safety equipment before taking any action.

Clean Up/Disposal Method: Remove container from spill area and scrape up material and place in appropriate waste disposal container. Remove residual resin with non-flammable solvent and flush contaminated area with hot water. Do not dump waste into any sewers, on the ground or into any body of water. Avoid dispersal of spilled material and runoff. All disposal methods must be compliant with all Federal, State, and local laws and regulations.

SECTION 7: Handling and Storage

Precautions: Do not get in eyes, on skin or on clothing. Avoid any forms of ingestion. Do not breathe vapor, mist or spray. Use only with good ventilation or use suitable respiratory protection. Wear suitable protective clothing. Remove contaminated clothing and wash before reuse. Destroy contaminated

leather. Wash thoroughly after handling. Do not eat or drink in areas where material is stored or in use. Wash hands and face before eating or drinking after using this product.

Storage Information: Store in tightly sealed, original container in a cool, dry place. Keep container sealed until use.

SECTION 8: Exposure Controls/Personal Protection

Occupational Exposure Limits:

OSHA	PEL/TWA	None Available
ACGIH	TLV/TWA	None Available

Engineering Controls: Good general mechanical ventilation and local exhaust are recommended. If user operations generate vapor, process enclosures or local exhaust may be necessary.

Personal Protective Equipment

Respiratory: If local exhaust ventilation is inadequate, use a properly fitted, air-purifying mask suitable to the level of anticipated exposure.

Skin Protection: Wear protective clothing suitable to the conditions of use. Clean, body-covering clothing and protective gloves should be worn at all times when handling the product.

Eye Protection: Use properly fitted safety glasses. If vapor exposure causes eye or respiratory tract discomfort, a full-face respirator may be necessary.

Other: Handle in accordance with good industrial hygiene and safety practice. Wash hands, forearms, and face thoroughly after using the material.

SECTION 9: Physical and Chemical Properties

Appearance: Clear

Odor Threshold: NA

Melting Point/Freezing Point: NA

Flash Point: 78 °F (25.56°C)

Flammability: NA

Vapor Pressure: 3.7mmHg @ 77 °F

Specific Gravity: 1.03

% Volatile by Vol: 46%

Decomposition Temperature: NA

Odor: Slight aromatic

pH: NA

Boiling Point: >280°F (138 °C)

Evaporation Rate: NA

Explosive Limits: NA

Vapor Density (Air = 1): NA

Solubility In Water: Insoluble

Auto-Ignition Temp.: NA

Viscosity: ~400cPs

SECTION 10: Stability and Reactivity

Stability: Stable under normal conditions. Prolonged excessive heat may cause partial degradation.

Incompatibility: Heat, ignition sources, prolonged exposure to air, oxidizing agents, acids, copper and alloys, nitrogen oxides.

Hazardous Decomposition Products: Carbon oxides.

Hazardous Polymerization: Will not occur by itself, but masses of more than 3-5 lbs of product plus an amine may cause an irreversible reaction with considerable heat buildup.

SECTION 11: Toxicological Information

Routes of Exposure: Skin contact, eye contact, vapor inhalation.

Primary Symptoms: May cause eye, skin, or respiratory irritation. May cause central nervous system effects through repeated or prolonged exposure. Exposure to vapor may be irritating. Ingestion and inhalation of large amounts may be hazardous.

Effects of Overexposure: Overexposure to vapors can cause dizziness, headaches and other central nervous system effects. May cause damage to the following organs: liver and kidneys.

Acute Toxicity

Oral LD50 (Rat): NA

Dermal LD50 (Rabbit): NA

Carcinogenicity: This material is not listed or classified by the National Toxicology Program (NTP) Report on Carcinogens or the International Agency for Research on Cancer (IARC).

SECTION 12: Ecological Information

Ecotoxicity: No data is available on the product itself.

Persistence/Degradability: No data available.

Bioaccumulation: No data is available on the product itself.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

SECTION 13: Disposal Considerations

Disposal considerations apply only to the product as shipped in its original container.

Waste Disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Avoid dispersal of material and runoff, and contact with soil, waterways, drains and sewers.

SECTION 14: Transportation Information

DOT/IATA:

Proper Shipping Name: Resin Solution

Hazardous Class: 3

ID Number: UN1866

Packing Group: II

Marine Pollutant: No

Special Precautions: None

SECTION 15: Regulatory Information

HCS Classification: Irritating material. Sensitizing material. Flammable material. Target organ effects.

TSCA Status: All materials are either included on or exempt from the TSCA Inventory of Chemical Substance. This product does not contain any components subject to TSCA 12(b) export notification.

Other Regulations: This product contains no Extremely Hazardous Substances, EPCRA Sec 311, Appendix A and B, or chemicals listed in EPCRA Sec. 313, Table II.

SECTION 16: Other Information

Created: April 1, 2000

Last Updated: July 14, 2016

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24 Hour Emergency No: (800) 424-9300

Safety Data Sheet

SECTION 1: Product Identification

Product Name: Abocure 8901-4

Product Code: 8901-4B

Product Description: Curing agent

Manufacturer/Supplier: Abatron Incorporated
5501 95th Ave., Kenosha WI, 53144
Phone: 262-653-2000

Telephone: For 24 Hour Emergency Assistance
Call CHEMTREC (800) 424-9300

SECTION 2: Hazard Identification

Emergency Overview: Danger! Flammable liquid and vapor. Harmful if inhaled or swallowed. May cause eye, skin, and respiratory tract irritation. May cause central nervous system effects. May be fatal if inhaled. May cause damage to liver and kidney.



Primary Routes of Entry: Eye and skin contact, breathing vapors.

Symptoms of Exposure

Eye Contact: Contact may cause eye irritation, redness and tearing. Elevated temperatures may generate sufficient vapor levels to cause eye irritation.

Skin Contact: Material may irritate skin and can lead to redness, dryness and increased skin sensitization. Exposure is not likely to result in absorption in harmful amounts.

Inhalation: May be fatal if inhaled. Large amounts of vapor from heated material may cause upper respiratory tract irritation. Vapor irritation not likely a problem at room temperature.

Ingestion: Ingestion in large amounts may cause injury.

Effect of Over-exposure: Repeated or prolonged exposure may result in damage to liver and kidney.

Chronic and Other Health Effects: Chronic lung toxicity.

SECTION 3: Composition/Ingredient Information

Composition: Trade secret.

SECTION 4: First-Aid Measures

Eye Contact: Immediately flush eyes with water for at least 15 minutes and check for and remove contacts. Hold eyelids apart to rinse entire eye surface. Seek medical attention immediately. Continue washing if medical attention is not immediately available.

Skin Contact: Wipe off excess immediately and wash affected area with soap and water. Remove contaminated clothing or shoes and seek medical attention immediately. Continue washing if irritation persists.

Inhalation: If inhaled, remove victim to fresh air and consult medical personnel immediately. If person is not breathing or breathing is irregular, provide oxygen with the aid of trained personnel only. If unconscious, place in recovery position and seek medical attention immediately.

Ingestion: Wash out mouth with small amounts of water and remove person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. Seek medical attention immediately. If unconscious, place in recovery position. Never give anything by mouth to an unconscious person.

SECTION 5: Fire-Fighting Measures

Flash Point: 91 °F (32.78 °C)

Method Used: ASTM D3278-96

Flammable Limits (STP In Air)

LFL: Not Deter. **UFL:** Not Deter.

Extinguishing Media: Alcohol-resistant foam, CO₂, and dry chemicals.

Specific Hazards and Procedures: Remove all persons from the vicinity. Burning material may generate large amounts of vapor and produce noxious and toxic fumes and gases.

Specific Fire Fighting Equipment: Firefighters should wear a Self-Contained Breathing Apparatus and personal protective clothing.

SECTION 6: Accidental Release Measures

Personal Protective Measures: Provide adequate ventilation and avoid all personnel contact. Wear adequate protective clothing. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Wear an appropriate respirator when ventilation is inadequate. Use appropriate safety equipment before taking any action.

Clean Up/Disposal Method: Remove container from spill area and scrape up material and place in appropriate waste disposal container. Remove residual resin with non-flammable solvent and flush contaminated area with hot water. Do not dump waste into any sewers, on the ground or into any body of water. Avoid dispersal of spilled material and runoff. All disposal methods must be compliant with all Federal, State, and local laws and regulations.

SECTION 7: Handling and Storage

Precautions: Do not get in eyes, on skin or on clothing. Avoid any forms of ingestion. Do not breathe vapor, mist or spray. Use only with good ventilation or use suitable respiratory protection. Wear suitable protective clothing. Remove contaminated clothing and wash before reuse. Destroy contaminated

leather. Wash thoroughly after handling. Do not eat or drink in areas where material is stored or in use. Wash hands and face before eating or drinking after using this product.

Storage Information: Store in tightly sealed, original container in a cool, dry place. Keep container sealed until use.

SECTION 8: Exposure Controls/Personal Protection

Occupational Exposure Limits:

OSHA	PEL/TWA	None Available
ACGIH	TLV/TWA	None Available

Engineering Controls: Good general mechanical ventilation and local exhaust are recommended. If user operations generate vapor, process enclosures or local exhaust may be necessary.

Personal Protective Equipment

Respiratory: If local exhaust ventilation is inadequate, use a properly fitted, air-purifying mask suitable to the level of anticipated exposure.

Skin Protection: Wear protective clothing suitable to the conditions of use. Clean, body-covering clothing and protective gloves should be worn at all times when handling the product.

Eye Protection: Use properly fitted safety glasses. If vapor exposure causes eye or respiratory tract discomfort, a full-face respirator may be necessary.

Other: Handle in accordance with good industrial hygiene and safety practice. Wash hands, forearms, and face thoroughly after using the material.

SECTION 9: Physical and Chemical Properties

Appearance: Clear pale yellow

Odor Threshold: NA

Melting Point/Freezing Point: NA

Flash Point: 91 °F (32.78°C)

Flammability: NA

Vapor Pressure: NA

Specific Gravity: 1.06

% Volatile by Vol: 30%

Decomposition Temperature: NA

Odor: Solvent

pH: NA

Boiling Point: NA

Evaporation Rate: NA

Explosive Limits: NA

Vapor Density (Air = 1): NA

Solubility In Water: Insoluble

Auto-Ignition Temp.: NA

Viscosity: ~800cPs

SECTION 10: Stability and Reactivity

Stability: Stable under normal conditions. Prolonged excessive heat may cause partial degradation.

Incompatibility: Heat, ignition sources, prolonged exposure to air, oxidizing agents, mineral acids, water, amines, strong bases or alcohols.

Hazardous Decomposition Products: Carbon oxides.

Hazardous Polymerization: Will not occur by itself, but masses of more than 3-5 lbs of product plus an amine may cause an irreversible reaction with considerable heat buildup.

SECTION 11: Toxicological Information

Routes of Exposure: Skin contact, eye contact, vapor inhalation.

Primary Symptoms: May cause eye, skin, or respiratory irritation. May cause central nervous system effects through repeated or prolonged exposure. Exposure to vapor may be irritating. Ingestion and inhalation of large amounts may be hazardous.

Effects of Overexposure: Overexposure to vapors can cause dizziness, headaches and other central nervous system effects. May cause damage to the following organs: liver and kidneys.

Acute Toxicity

Oral LD50 (Rat): NA

Dermal LD50 (Rabbit): NA

Carcinogenicity: This material is not listed or classified by the National Toxicology Program (NTP) Report on Carcinogens or the International Agency for Research on Cancer (IARC).

SECTION 12: Ecological Information

Ecotoxicity: No data is available on the product itself.

Persistence/Degradability: No data available.

Bioaccumulation: No data is available on the product itself.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

SECTION 13: Disposal Considerations

Disposal considerations apply only to the product as shipped in its original container.

Waste Disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Avoid dispersal of material and runoff, and contact with soil, waterways, drains and sewers.

SECTION 14: Transportation Information

DOT/IATA:

Proper Shipping Name: Resin Solution

Hazardous Class: 3

ID Number: UN1866

Packing Group: III

Marine Pollutant: No

Special Precautions: None

SECTION 15: Regulatory Information

HCS Classification: Irritating material. Sensitizing material. Flammable material. Target organ effects.
TSCA Status:

<u>TSCA 12(b)</u>	<u>CAS #</u>
N-butyl acetate	000123-86-4

Other Regulations:

<u>SARA 313:</u>	<u>CAS#</u>	<u>Percentages(max)</u>
Xylene	001330-20-7	30%
Ethyl benzene	000100-41-4	10%
Hexamethylene diisocyanate	000822-06-0	1%

SECTION 16: Other Information

Created: April 1, 2000

Last Updated: July 14, 2016

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24 Hour Emergency No: (800) 424-9300

Safety Data Sheet

SECTION 1: Product Identification

Product Name: Abosolv 8901-4

Product Code: 8901-4

Product Description: Solvent

Manufacturer/Supplier: Abatron Incorporated
5501 95th Ave., Kenosha WI, 53144
Phone: 262-653-2000

Telephone: For 24 Hour Emergency Assistance
Call CHEMTREC (800) 424-9300

SECTION 2: Hazard Identification

Emergency Overview: Danger! Flammable liquid and vapor. Harmful if inhaled or swallowed. Causes severe eye irritation. May cause skin and respiratory tract irritation. May cause central nervous system effects. May be fatal if inhaled. May cause damage to liver and kidney.



Primary Routes of Entry: Eye and skin contact, breathing vapors.

Symptoms of Exposure

Eye Contact: Contact may cause eye irritation, redness and tearing. Elevated temperatures may generate sufficient vapor levels to cause eye irritation.

Skin Contact: Material may irritate skin and can lead to redness, dryness and increased skin sensitization. Exposure is not likely to result in absorption in harmful amounts.

Inhalation: May be fatal if inhaled. Large amounts of vapor from heated material may cause upper respiratory tract irritation. Vapor irritation not likely a problem at room temperature.

Ingestion: Ingestion in large amounts may cause injury.

Effect of Over-exposure: Repeated or prolonged exposure may result in damage to liver and kidney. Repeated or prolonged exposure may cause central nervous system depression as well.

Chronic and Other Health Effects: Suspected of causing cancer.

SECTION 3: Composition/Ingredient Information

Composition: Trade secret.

SECTION 4: First-Aid Measures

Eye Contact: Immediately flush eyes with water for at least 15 minutes and check for and remove contacts. Hold eyelids apart to rinse entire eye surface. Seek medical attention immediately. Continue washing if medical attention is not immediately available.

Skin Contact: Wipe off excess immediately and wash affected area with soap and water. Remove contaminated clothing or shoes and seek medical attention immediately. Continue washing if irritation persists.

Inhalation: If inhaled, remove victim to fresh air and consult medical personnel immediately. If person is not breathing or breathing is irregular, provide oxygen with the aid of trained personnel only. If unconscious, place in recovery position and seek medical attention immediately.

Ingestion: Wash out mouth with small amounts of water and remove person to fresh air. Do not induce vomiting unless directed to do so by medical personnel. Seek medical attention immediately. If unconscious, place in recovery position. Never give anything by mouth to an unconscious person.

SECTION 5: Fire-Fighting Measures

Flash Point: 81 °F (27 °C)

Method Used: ASTM D3278-96

Flammable Limits (STP In Air)

LFL: Not Deter. **UFL:** Not Deter.

Extinguishing Media: Alcohol-resistant foam, CO₂, and dry chemicals.

Specific Hazards and Procedures: Remove all persons from the vicinity. Burning material may generate large amounts of vapor and produce noxious and toxic fumes and gases.

Specific Fire Fighting Equipment: Firefighters should wear a Self-Contained Breathing Apparatus and personal protective clothing.

SECTION 6: Accidental Release Measures

Personal Protective Measures: Provide adequate ventilation and avoid all personnel contact. Wear adequate protective clothing. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Wear an appropriate respirator when ventilation is inadequate. Use appropriate safety equipment before taking any action.

Clean Up/Disposal Method: Remove container from spill area and scrape up material and place in appropriate waste disposal container. Remove residual resin with non-flammable solvent and flush contaminated area with hot water. Do not dump waste into any sewers, on the ground or into any body of water. Avoid dispersal of spilled material and runoff. All disposal methods must be compliant with all Federal, State, and local laws and regulations.

SECTION 7: Handling and Storage

Precautions: Do not get in eyes, on skin or on clothing. Avoid any forms of ingestion. Do not breathe vapor, mist or spray. Use only with good ventilation or use suitable respiratory protection. Wear suitable protective clothing. Remove contaminated clothing and wash before reuse. Destroy contaminated

leather. Wash thoroughly after handling. Do not eat or drink in areas where material is stored or in use. Wash hands and face before eating or drinking after using this product.

Storage Information: Store in tightly sealed, original container in a cool, dry place. Keep container sealed until use.

SECTION 8: Exposure Controls/Personal Protection

Occupational Exposure Limits:

OSHA	PEL/TWA	None Available
ACGIH	TLV/TWA	None Available

Engineering Controls: Good general mechanical ventilation and local exhaust are recommended. If user operations generate vapor, process enclosures or local exhaust may be necessary.

Personal Protective Equipment

Respiratory: If local exhaust ventilation is inadequate, use a properly fitted, air-purifying mask suitable to the level of anticipated exposure.

Skin Protection: Wear protective clothing suitable to the conditions of use. Clean, body-covering clothing and protective gloves should be worn at all times when handling the product.

Eye Protection: Use properly fitted safety glasses. If vapor exposure causes eye or respiratory tract discomfort, a full-face respirator may be necessary.

Other: Handle in accordance with good industrial hygiene and safety practice. Wash hands, forearms, and face thoroughly after using the material.

SECTION 9: Physical and Chemical Properties

Appearance: Clear

Odor Threshold: NA

Melting Point/Freezing Point: NA

Flash Point: 81 °F (27°C)

Flammability: NA

Vapor Pressure: N/A

Specific Gravity: 0.877

% Volatile by Vol: 100%

Decomposition Temperature: NA

Odor: ester, sweet

pH: NA

Boiling Point: NA

Evaporation Rate: NA

Explosive Limits: NA

Vapor Density (Air = 1): NA

Solubility In Water: NA

Auto-Ignition Temp.: NA

Viscosity: NA

SECTION 10: Stability and Reactivity

Stability: Stable under normal conditions. Prolonged excessive heat may cause partial degradation.

Incompatibility: Heat, ignition sources, prolonged exposure to air, oxidizing agents, strong acids, and alkalies.

Hazardous Decomposition Products: None known.

Hazardous Polymerization: Will not occur by itself, but masses of more than 3-5 lbs of product plus an amine may cause an irreversible reaction with considerable heat buildup.

SECTION 11: Toxicological Information

Routes of Exposure: Skin contact, eye contact, vapor inhalation.

Primary Symptoms: May cause eye, skin, or respiratory irritation. May cause central nervous system effects through repeated or prolonged exposure. Exposure to vapor may be irritating. Ingestion and inhalation of large amounts may be hazardous.

Effects of Overexposure: Overexposure to vapors can cause dizziness, headaches and other central nervous system effects. May cause damage to the following organs: liver and kidneys. Suspected of causing cancer.

Acute Toxicity

Oral LD50 (Rat): NA

Dermal LD50 (Rabbit): NA

Carcinogenicity: This material is not listed or classified by the National Toxicology Program (NTP) Report on Carcinogens or the International Agency for Research on Cancer (IARC).

SECTION 12: Ecological Information

Ecotoxicity: No data is available on the product itself.

Persistence/Degradability: No data available.

Bioaccumulation: No data is available on the product itself.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

SECTION 13: Disposal Considerations

Disposal considerations apply only to the product as shipped in its original container.

Waste Disposal: The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Avoid dispersal of material and runoff, and contact with soil, waterways, drains and sewers.

SECTION 14: Transportation Information

DOT/IATA:

Proper Shipping Name:	Flammable Liquid N.O.S. (Xylene, Methyl ethyl ketone)
Hazardous Class:	3
ID Number:	UN1993
Packing Group:	II
Marine Pollutant:	No
Special Precautions:	None

SECTION 15: Regulatory Information

HCS Classification: Irritating material. Sensitizing material. Flammable material. Target organ effects.

TSCA Status: All materials are either included on or exempt from the TSCA Inventory of Chemical Substance. This product does not contain any components subject to TSCA 12(b) export notification.

Other Regulations: This product contains no Extremely Hazardous Substances, EPCRA Sec 311, Appendix A and B, or chemicals listed in EPCRA Sec. 313, Table II.

SECTION 16: Other Information

Created: April 1, 2000

Last Updated: July 14, 2016

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